

Claims.

1. Casting wheel for continuous casting of metal, including a casting groove for the metal along its periphery, for supply of metal melt while the wheel rotates in a vertical plane, said wheel cooperating with an endless belt (6) that runs together with the wheel during a part of the rotation of the wheel and covers the groove while forming a casting chamber,
c h a r a c t e r i z e d i n that the wheel comprises two wheel rings (1,2) mounted for rotation about axes that are set at an angle between each other, whereby the width of the groove varies during rotation of the wheel.
2. Casting wheel according to claim 1, comprising means for regulating the angle between the axes.
3. Casting wheel according to claims 1 or 2, in which one of the wheel rings (1) defines a first groove wall (3) and the groove bottom (4), while the other wheel ring (2) defines the other groove wall (5).